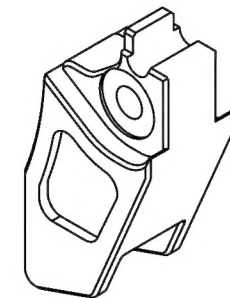
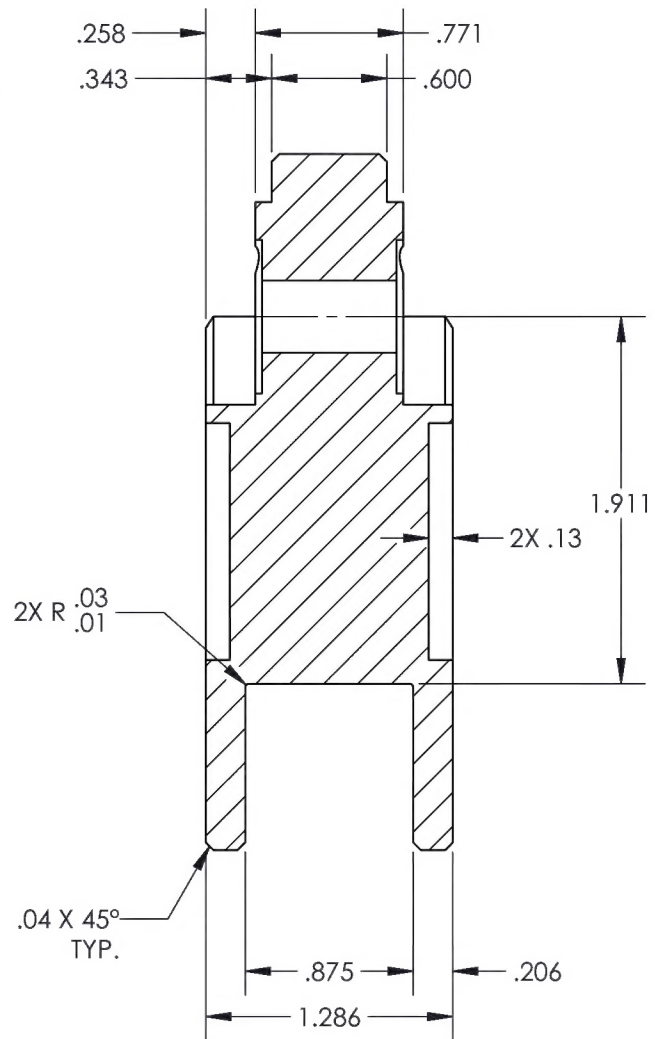
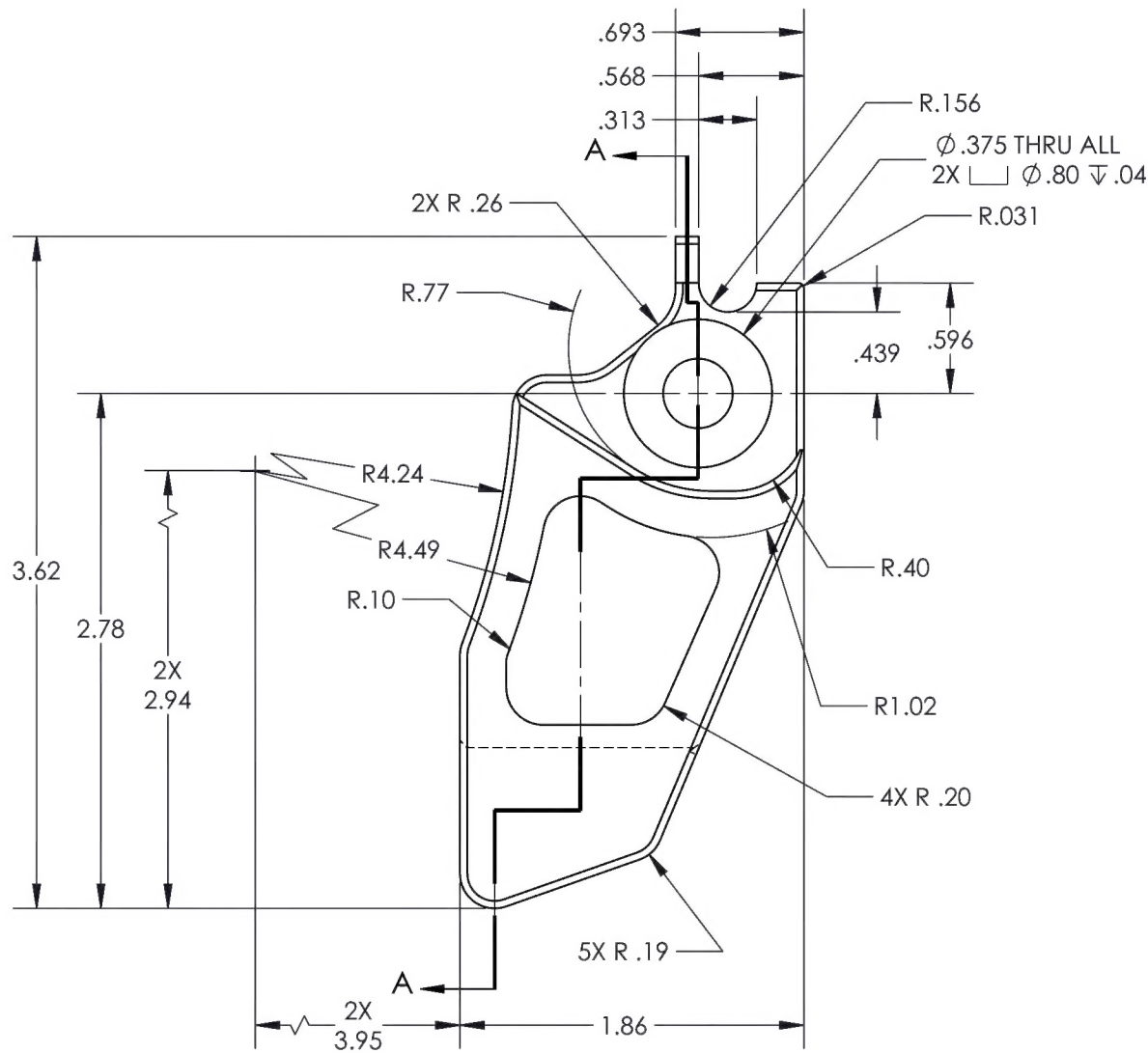


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	6/21/2002	DPD	
3	15-0195	CH'D RADIUS WAS R.03 IS R.03 - .01, ADDED NOTE 3, ADDED HEAT TREAT HRC 40-44.	8/5/2015	RJC	JAG
4	17-0140	UPDATED TO NEW DRAFTING STANDARD. CH'D DIM'S WAS .784 IS .771, WAS 2X .251 IS .258, WAS 2X .343 IS .343.	6/16/2017	RJC	SM



SECTION A-A

- NOTES:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. USE DXF PROFILE FOR PART CONTOURS.
 3. MACHINE ENGRAVE BATCH NUMBER.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-13-4-2	1	KEEPERLESS ADAPTOR C3-HOOK	4140/4142	

DART AEROSPACE			
TITLE KEEPERLESS ADAPTOR C3-HOOK			
DWG NO. C3-13-4-2			REV 4
MAT'L 4140/4142		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT HRC 40-44		DIMENSIONS ARE IN INCHES	
FINISH SEE NOTE 1		.XXX \pm .005 FRACTIONS \pm 1/8	
SPEC		.XX \pm .01 ANGLES \pm 5°	
DRAWN BY: RJC 06/16/2017		.X \pm .1 SURFACES = 125/	
CHECKED: DD 06/16/2017		1. BREAK ALL SHARP EDGES	
OPPS APPR: AA 06/20/2017		.015 X 45° OR .015R	
QA APPR: JL 06/21/2017		2. DIMENSIONAL LIMITS APPLY	
APPROVED: SM 06/21/2017		AFTER PLATING	
SCALE 1:1		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 6/16/2017		USED ON MODEL	
SHEET 1 OF 1			